

## Technical Data Sheet

### EVAL™ C109B

35 mol% Ethylene-Vinyl Alcohol Copolymer

Typical Properties	Unit	Test Method	Metric/(English)
MFR	g/10min	ISO1133 (190°C, 2,160g)	8.5
Density	10 <sup>3</sup> kg/m <sup>3</sup>	ISO1183-3	1.18

Thermal Properties	Unit	Test Method	Metric/(English)
Melting Temperature	°C (°F)	ISO 11357	177 (351)
Crystallization Temperature	°C (°F)	ISO 11357	155 (311)
Glass Transition Point	°C (°F)	ISO 11357	58 (136)
Vicat Softening Point	°C (°F)	ISO 306	167 (333)

Mechanical Properties	Unit	Test Method (Dry injection piece, 23°C)	Metric/(English)
Tensile stress at break	MPa (psi)	ISO 527	32 (4,600)
Elongation at break	%	ISO 527	14
Young's Modulus	GPa (psi)	ISO 527	4.3 (620,000)
Flexural Modulus	GPa (psi)	ISO 178	4.0 (580,000)
Charpy Impact Strength	kJ/m <sup>2</sup> (ft.lbf/in <sup>2</sup> )	ISO 179-1	6 (2.9)
Rockwell Hardness	HRM	ISO 2039-2	89

Barrier Properties (cast film)	Unit	Test Method (Cast film, 20°C, 65%RH)	Metric/(English)
Oxygen Transmission Rate	cm <sup>3</sup> .20µm/m <sup>2</sup> .day.atm (cm <sup>3</sup> .mil/100in <sup>2</sup> .day.atm)	ISO 21309-2 Annex C	0.5 (0.025)

Kuraray America, Inc.  
2625 Bay Area Boulevard, Suite 600  
Houston, TX 77058

Tel +1 800 423 9762  
Fax +1 281 283 1722

[www.evalevoh.com](http://www.evalevoh.com)  
[www.kuraray.us.com](http://www.kuraray.us.com)

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Typical properties: These are not to be construed as specifications.